



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3313

Job Sheet 171985



Part No: 646.3313

Job Qty: 20 ea

Part Name: Upper Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEET 7 IPP REV:A NEW ISSUE 12/11/14 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/13/18	2/13/18	0.00	0.00	Start Up Machining-1		Kt 18-02-16
100	Bandsaw	20 pcs	2/13/18	2/13/18	0.00	0.45	Bandsaw1		Kt 18-02-16
110	CNC Vertical Machining	20 pcs	2/14/18	2/14/18	1.20	12.42	HAAS1-1		ML 14/02/19
120	QC	20 pcs	2/14/18	2/14/18	0.00	0.00	QC2 Machining-1		
130	QC	20 pcs	2/14/18	2/14/18	0.00	0.00	QC8 Machining-1		ML 18/02/19
140	Outsource	20 pcs	2/28/18	2/28/18			ATG001-VC	Outsource 104	AT 13/03/08
150	Packaging	20 pcs	2/28/18	2/28/18	0.00	0.00	Packaging2		AT 17/03/08
155	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC5		38
180	Packaging	20 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-1	CCF023A	MAR 13 2018
190	QC21-SA	20 Ea	2/28/18	2/28/18	0.00	0.00	QC21		

Part Op 100 - Cut Blank at 13.500" (1 blank makes 2 parts)
 Descriptions: 110 - 1-Machine per folio FB152
 140 - Issue P/O to ATG : Hard Anodize Color Black and Prime as per DWG 646.3300
 180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAR 21 MAR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X5.000	M7075T6S0.375 X 5.000	11.2600 ft (.563 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S0.375X5.000	11	44	0

~~11.25~~

11.25
x 0.284
11.531



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
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Container No: S043381



Part: 646.3313

Job No: 171985

Serial No/Batch: S043381

Revision: 646.3300

Inspector:

Date: 02/16/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Upper Guide	3.070inches $\pm$ 0.010	3.080 3.060		
2	Upper Guide	12.890inches $\pm$ 0.010	12.900 12.880		
3	Upper Guide	0.375inches $\pm$ 0.005	0.380 0.370		
4	Upper Guide	0.130inches $\pm$ 0.010	0.140 0.120		
5	Upper Guide	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	
6	Upper Guide	0.209inches + 0.005 - 0.001	0.214 0.208	diameter	
7	Upper Guide	0.350inches $\pm$ 0.005	0.355 0.345		
8	Upper Guide	1.313inches $\pm$ 0.002	1.315 1.311		
9	Upper Guide	2.363inches $\pm$ 0.005	2.368 2.358		
10	Upper Guide	0.873inches $\pm$ 0.005	0.878 0.868		
11	Upper Guide	0.177inches + 0.005 - 0.001	0.182 0.176	diameter	

Plex 2/9/18 3:02 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
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PURCHASE ORDER

PO039091

Supplier: ATG001-VC
A T G Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039091
PO Date: 2/22/18
Due Date: 3/1/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
FEB 28 2018

Items				Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item	Job	Part	Description							
1	167749	D4822-1	Upper Deflector, LH HARD ANODIZE IAW MIL-A- 8625 TYPE 3 COLOUR BLACK PRIME AS PER DWG D4821 REV B	Firmed	3/1/18	10 pcs	0 pcs	10 pcs	\$31.45/pcs	\$314.50
2	169823	D4822-2	Upper Right Deflector Hard Anodize, Color Black and Prime as Per Dwg D4822 Rev. C	Firmed	3/1/18	5 pcs	0 pcs	5 pcs	\$31.45/pcs	\$157.25
3	172047	D5155-043	Co-Pilot Collective Head Assembly (212/412) Anodize Black as per Dwg D5155 Rev. B	Firmed	3/1/18	2 pcs	0 pcs	2 pcs	\$6.25/pcs	\$12.50
4	170452	646 3110	Channel Issue P/O to ATG 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	3/1/18	12 pcs	0 pcs	12 pcs	\$12.10/pcs	\$145.20
5	171985	646 3313	Upper Guide Issue P/O to ATG Hard Anodize Color Black and Prime as per DWG 646.3300	Firmed	3/1/18	20 pcs	0 pcs	20 pcs	\$14.55/pcs	\$291.00
6	168292	647 1712	Gusset Issue P/O to ATG Hard Anodize, Color Black and Prime as per Dwg 647.1700 Rev. E	Firmed	3/1/18	4 pcs	0 pcs	4 pcs	\$14.10/pcs	\$56.40
		171188		Firmed	3/1/18	16 pcs	0 pcs	16 pcs	\$14.10/pcs	\$225.60
Sub Total:						20	0	20		\$282.00
7	169389-A	647.7821	Eye Bolt Fitting LH Issue P/O to ATG 1- Black	Firmed	3/1/18	4 pcs	0 pcs	4 pcs	\$10.50/pcs	\$42.00

